

B	I	N	G	O
Sustain	5S	5 Whys	Define	Non-utilized talent
Lean	Cost Savings	Sort	Measure	Act
Shine	TQM	FREE	Analyze	Materials
Green Belt	Inventory	Plan	Kaikaku	Motion
Set In Order	Non-Value Add	Eliminate Wastes	Improve	Eliminate

B	I	N	G	O
Machine	Inventory	Develop a mindset	Business Value Add	Continuous Improvement
Man	Lean	Kaizen	Agile	Shine
Change for better	Overproduction	FREE	Green Belt	Improve
Sort	TQM	Six Sigma	Act	Materials
Non-utilized talent	Lean wastes	Analyze	Customer Value Add	Define

B	I	N	G	O
Shine	Method	Transportation	PCDA	Non-Value Add
Measure	Plan	Business Value Add	Control	Lean
Cost Savings	Motion	FREE	Machine	5S
Green Belt	5 Whys	Kaizen	Man	Sustain
Change for better	Yellow Belt	Waiting	Customer Value Add	Analyze