

| <b>B</b>     | <b>I</b>      | <b>N</b>         | <b>G</b> | <b>O</b>            |
|--------------|---------------|------------------|----------|---------------------|
| Sustain      | 5S            | 5 Whys           | Define   | Non-utilized talent |
| Lean         | Cost Savings  | Sort             | Measure  | Act                 |
| Shine        | TQM           | <b>FREE</b>      | Analyze  | Materials           |
| Green Belt   | Inventory     | Plan             | Kaikaku  | Motion              |
| Set In Order | Non-Value Add | Eliminate Wastes | Improve  | Eliminate           |

|                         |                |                         |                          |                           |
|-------------------------|----------------|-------------------------|--------------------------|---------------------------|
| <b>B</b>                | <b>I</b>       | <b>N</b>                | <b>G</b>                 | <b>O</b>                  |
| Machine                 | Inventory      | Develop<br>a<br>mindset | Business<br>Value<br>Add | Continuous<br>Improvement |
| Man                     | Lean           | Kaizen                  | Agile                    | Shine                     |
| Change<br>for<br>better | Overproduction | <b>FREE</b>             | Green<br>Belt            | Improve                   |
| Sort                    | TQM            | Six<br>Sigma            | Act                      | Materials                 |
| Non-utilized<br>talent  | Lean<br>wastes | Analyze                 | Customer<br>Value<br>Add | Define                    |

|                   |             |                    |                    |               |
|-------------------|-------------|--------------------|--------------------|---------------|
| <b>B</b>          | <b>I</b>    | <b>N</b>           | <b>G</b>           | <b>O</b>      |
| Shine             | Method      | Transportation     | PCDA               | Non-Value Add |
| Measure           | Plan        | Business Value Add | Control            | Lean          |
| Cost Savings      | Motion      | <b>FREE</b>        | Machine            | 5S            |
| Green Belt        | 5 Whys      | Kaizen             | Man                | Sustain       |
| Change for better | Yellow Belt | Waiting            | Customer Value Add | Analyze       |