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| <b>B</b>                                                                      | <b>I</b>                                            | <b>N</b>                                                          | <b>G</b>                                                                                                      | <b>O</b>                              |
| Use caution when working with solvents                                        | Always wear safety glasses                          | In an emergency use the safety shutoff button on molding machines | Reporting all injuries helps ISC become a safer healthier place to work for everyone                          | Lift with your knees not your back    |
| Equipment should be kept away from the edges of workstations to avoid falling | Store chemicals correctly                           | Report all issues with machines: Example oil leaks                | Beware of nozzle direction when using mold release spray                                                      | Sleeping on the job is not prohibited |
| Do not let epoxies or glues make contact with your skin or clothing           | Know machine operating procedures                   | Know where the fire exits are                                     | Shut down machines when not in use                                                                            | Know your surroundings                |
| Report issues and keep organized all power and extension cords                | Keep body parts away from moving parts on machinery | Most slips can be stopped by keeping the work area clean          | In the case of eye irritation please use the eye cleaning stations located in the lunchroom and near shipping | Don't modify machinery                |
| Empty trash cans on a regular basis                                           | Operate equipment only if qualified and trained     | Follow the proper test procedure for Hi-pot testing               | Report injury to Lead/Supervisor                                                                              | Use the right tool for the job        |

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| <b>B</b>                                                                   | <b>I</b>                                                       | <b>N</b>                                                          | <b>G</b>                                                                      | <b>O</b>                                                                             |
| Safety is a state of mind and requires constant vigilance and common sense | Report issues and keep organized all power and extension cords | Report all issues with machines:<br>Example oil leaks             | Shut down machines when not in use                                            | Don't modify machinery                                                               |
| Empty trash cans on a regular basis                                        | Report injury to Lead/Supervisor                               | Most slips can be stopped by keeping the work area clean          | Equipment should be kept away from the edges of workstations to avoid falling | Operate equipment only if qualified and trained                                      |
| Beware of nozzle direction when using mold release spray                   | Know machine operating procedures                              | Always wear safety glasses                                        | Lift with your knees not your back                                            | Use caution when working with solvents                                               |
| When purging plastic from mold machines use caution                        | Use the right tool for the job                                 | Follow the proper test procedure for Hi-pot testing               | Do not let epoxies or glues make contact with your skin or clothing           | Reporting all injuries helps ISC become a safer healthier place to work for everyone |
| Food and drinks are to remain away from the production area                | Know where the fire exits are                                  | In an emergency use the safety shutoff button on molding machines | Keep body parts away from moving parts on machinery                           | The most common injuries for lifting are with your back                              |

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| <b>B</b>                                                       | <b>I</b>                                                                      | <b>N</b>                                                                                                      | <b>G</b>                                                                             | <b>O</b>                                                 |
| Follow the proper test procedure for Hi-pot testing            | Shut down machines when not in use                                            | Know your surroundings                                                                                        | Reporting all injuries helps ISC become a safer healthier place to work for everyone | Always wear safety glasses                               |
| Use the right tool for the job                                 | In an emergency use the safety shutoff button on molding machines             | Empty trash cans on a regular basis                                                                           | Most slips can be stopped by keeping the work area clean                             | Know where the fire exits are                            |
| Keep walk areas and exits clear of items                       | Use caution when working with solvents                                        | Do not let epoxies or glues make contact with your skin or clothing                                           | Sleeping on the job is not prohibited                                                | Beware of nozzle direction when using mold release spray |
| Don't modify machinery                                         | Food and drinks are to remain away from the production area                   | Store chemicals correctly                                                                                     | Know machine operating procedures                                                    | Lift with your knees not your back                       |
| Report issues and keep organized all power and extension cords | Equipment should be kept away from the edges of workstations to avoid falling | In the case of eye irritation please use the eye cleaning stations located in the lunchroom and near shipping | Report injury to Lead/Supervisor                                                     | Operate equipment only if qualified and trained          |