

B	I	N	G	O
Target	5S	Ho-Ren-So	Resin	Plastic
Foreman	Silo	Quality	Accouting	Sales
Teamwork	Communication	FREE	Maintenance	Pellets
Safety	Planning	R&D	Kaizen	Production
Customer	Rimtec	Gaylord	Union	Goal

B	I	N	G	O
Teamwork	Union	Accouting	Planning	Foreman
Resin	Pellets	Ho-Ren-So	Production	Communication
Maintenance	5S	FREE	Kaizen	R&D
Goal	Target	Gaylord	Safety	Customer
Plastic	Line Leader	Sales	Quality	Silo

B	I	N	G	O
Safety	Kaizen	Teamwork	Goal	Resin
Rimtec	Sales	Union	Planning	Communication
R&D	Accouting	FREE	Maintenance	Ho-Ren-So
Line Leader	Plastic	Customer	5S	Target
Silo	Quality	Pellets	Production	Gaylord