

B	I	N	G	O
Tolerance	Audit ready	After	Excess Waste	Scrap
OSW	Daily work	Target	Repair	Batch
Scorecard	Statistic	FREE	Unsafe	Clean
Quality	Kaizen	Stock	Daily check	Lean
Skew	Max Quantity	Safety hazard	Standardize	Min Quantity

B	I	N	G	O
Standard Order	Schedule	Heijunka	Stock	Kanban
Garbage	Owner	Lean	Flowchart	Color coding
Consistent	Production	FREE	Obvious	Muda
Bottleneck	Consequences	Set in Order	Inventory	Clean
Leader	Target	Batch	Unsafe	System

B	I	N	G	O
Barcodes	Quality	Scrap	Output	Buffer
Layout	Process	Sustain	MOS	Optimize
Dashboard	Fixtures	FREE	Resources	Value-add
Shiftly check	Scope	Replicate	Space	Cluttered
Control	Rework	Obvious	Safety hazard	Plan