

solid	boling	energy	particle	ice
chemical	rust	melt	bubbling	movement
reversible	temperature	FREE	bubbling	freezing
gas	physical	heat	freeze	liquid
evaporation	change	mixture	volume	condensation

temperature	bubbling	particle	chemical	melt
energy	volume	ice	change	movement
gas	bubbling	FREE	freezing	boiling
freeze	mixture	solid	condensation	physical
heat	liquid	reversible	rust	evaporation

change	mixture	bubbling	liquid	bubbling
solid	gas	heat	rust	ice
reversible	condensation	FREE	physical	freeze
temperature	movement	particle	volume	energy
freezing	boiling	melt	chemical	evaporation