solid	boling	evaporation	physical	liquid
condensation	rust	mixture	bubbling	particle
reversible	temperature	**FREE**	change	gas
heat	precipitate	ice	freezing	melt
freeze	chemical	movement	volume	energy

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temperature	bubbling	physical	condensation	mixture
evaporation	volume	liquid	chemical	particle
heat	change	**FREE**	gas	boling
freezing	movement	solid	energy	precipitate
ice	melt	reversible	rust	freeze

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chemical	movement	bubbling	melt	change
solid	heat	ice	rust	liquid
reversible	energy	**FREE**	precipitate	freezing
temperature	particle	physical	volume	evaporation
gas	boling	mixture	condensation	freeze

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