

solid	boling	evaporation	particle	liquid
color	rust	mixture	bubbling	reversible
temperature	change	gas	heat	precipitate
ice	movement	freeze	melt	chemical
physical	condensation	volume	energy	freezing

temperature	change	reversible	bubbling	chemical
energy	precipitate	gas	liquid	movement
color	evaporation	mixture	melt	solid
ice	condensation	rust	freeze	particle
physical	volume	freezing	boling	heat

precipitate	melt	condensation	energy	freeze
chemical	freezing	color	gas	solid
ice	physical	mixture	change	rust
temperature	movement	volume	bubbling	boiling
heat	reversible	particle	evaporation	liquid